



MODBUS RTU



PROGRAM

CODE

BASE	6 setpoint	WL60B
LAOD	50 formulas	WL60C
UNLOAD	50 formulas	WL60S
3 PRODUCTS	50 formulas	WL603
* 6 PRODUCTS	50 formulas	WL606
* 14 PRODUCTS	50 formulas	WL6014
* 19 PRODUCTS	50 formulas	WL6019
* 27 PRODUCTS	50 formulas	WL6027

* External 8-relay modules included

DESCRIPTION

- Weight indicator in DIN box suitable for front panel mounting.
- Dimensions: 144x72x120 mm (drilling template: 139x67 mm; 170 mm mounting depth with wirings and moderator).
- 8-digit semi-alphanumeric red LED display (14 mm height).
- 16-key keyboard with buzzer.
- IP54 front panel protection rating.
- Real-time clock/calendar with buffer battery.
- Extractable terminal boards.
- External 8-relay modules included:
 - for **6 PRODUCTS**: dimensions: 80x60x160 mm; external contacts: 115 VAC 2 A.
 - for **14 PRODUCTS**: dimensions: 80x60x160 mm, 80x60x120 mm; external contacts: 115 VAC 2 A.
 - for **19-27 PRODUCTS**: dimensions: 93x60x126 mm; power supply: 24 VDC 8 W; external contacts: 115 VAC 0.5 A.

INPUTS/OUTPUTS AND COMMUNICATION

- 2 independent serial ports: COM1=RS232 and COM2=RS422/485 for communication via ModBus RTU protocol, Profibus DP (RS422/485), ASCII Laumas bidirectional or one way transmission.
- 6 relay outputs controlled by the setpoint values or via protocols.
- 6 optoisolated PNP digital inputs: status reading via serial communication protocols.
- 1 load cell dedicated input.
- Current or voltage 16 bit analog output (on request).

По вопросам продаж и поддержки обращайтесь:

Архангельск (8182)63-90-72
Астана +7(7172)727-132
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Иркутск (395) 279-98-46

Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81
Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижегород (831)429-08-12

Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56

Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93

Киргизия (996)312-96-26-47

Казахстан (772)734-952-31

Таджикистан (992)427-82-92-69

Эл. почта mfd@nt-rt.ru || Сайт: <https://laumas.nt-rt.ru/>

MAIN FUNCTIONS

- Connections to:
 - PLC via analog output (on request);
 - PC/PLC via COM1/2 (up to 32 instruments) with PC supervision software;
 - remote display and printer via COM1/2;
 - up to 8 load cells in parallel by junction box.
- Digital filter to reduce the effects of weight oscillation.
- Theoretical calibration (via keyboard) and real calibration (with sample weights).
- Tare weight zero setting.
- Zero tracking.
- Semi-automatic zero.
- Displaying of the maximum weight value reached (peak).
- Weight value printing with date and time via keyboard or external contact.
- Reading the load cells value expressed in mV: load cells connections continuous check.
- Password to protect the access to selected functions.

BASE PROGRAM / BASE WITH ANALOG OUTPUT

- Weight indicator with 6 setpoint.
- Hysteresis and setpoint value setting.
- Automatic zero setting at power-on.

BATCHING PROGRAM

- 50 settable formulas.
- Batching resume after a blackout.
- Automatic fall calculation.
- Tolerance error control.
- Precision batching through slow function.
- Precision batching through tapping function.
- Consumption storage.
- Print of batching data.
- Alarm contact management.
- Automatic batching.
- Batching start via external contact or keyboard.
- Signaling of minimum and maximum weight.
- Setting a single tolerance value for all formulas/products.
- Current batching can be interrupted via keyboard or external contact.
- Pause of the batching by the keyboard.

Only for:

LOAD program

- Autotare at batching start.

UNLOAD program

- Automatic loading of the product into the weighed structure.
- Management of batching with big bags.

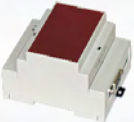
3-6-14 PRODUCTS program

- Net weight batching for each product.

TECHNICAL FEATURES

Power supply and consumption	230 (115) VAC; 50/60 Hz; 15 VA
Number of load cells • Load cells supply	up to 8 (350 Ω) - 4/6 wires • 5 VDC/120 mA
Linearity • Analog output linearity	<0.01% full scale • <0.03% full scale
Thermal drift • Analog output thermal drift	<0.0003% full scale/°C • <0.001% full scale/°C
A/D Converter	24 bit
Internal divisions	± 99999
Measurement range	± 2 mV ± 19.5 mV
Display range	± 99999 (20% ÷ 100% full scale)
Decimals • Display increments	0-4 • x1 x2 x5 x10 x20 x50 x100
Digital filter • Readings per second	0.2-25 Hz • 5, 10, 25, 50 reading/s
Relay outputs	n. 6 - 115 VAC/30 VDC; 0.5 A
Digital inputs	n. 6
Serial ports	COM1: RS232; COM2: RS422/RS485
Baud rate	1200, 2400, 4800, 9600, 14400, 19200, 28000, 38400, 57600, 115200 (bit/s)
Analog output (on request)	16 bit. 0÷20 mA; 4÷20 mA (up to 300 Ω) 0÷10 V; 0÷5 V (min 10 k Ω)
Humidity (condensate free)	85%
Storage temperature	-20 °C + 70 °C
Working temperature	-10 °C + 50 °C

OPTIONS ON REQUEST

	DESCRIZIONE	CODE
 ANALOG OUTPUT	16 bit analog output.	
	Profibus converter, IP40, suitable for Omega/DIN rail mounting, allows to connect 1 or 2 Laumas instruments in Slave configuration to any security Profibus DP Master by means of the RS422/RS485 port. Dimensions: 71x58x90 mm. 1 instrument 2 instruments	MPROFIUNO MPROFIDUE
 FORM %	Formulas setting in percentage. → Available for 3-6-14 PRODUCTS version	OPZFORPERC
	Setting a quantity to be batched greater than the scale capacity with automatic calculation of cycles. → Available for 3-6-14 PRODUCTS version	OPZQMC
	Intermediate unloadings during the batching. → Available for 3-6-14 PRODUCTS version	OPZSCARI
	Partial unloadings at cycle end. → Available for 3-6-14 PRODUCTS version	OPZSCARP
	IP56 window cover for front panel mounting. External dimensions: 220x140x40 mm. Inner place suitable for instrument mounting: 178x77 mm	S

По вопросам продаж и поддержки обращайтесь:

Архангельск (8182)63-90-72
Астана +7(7172)727-132
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Иркутск (395) 279-98-46

Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81
Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12

Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78
Севастополь (8692)22-31-93
Симферополь (3652)67-13-56

Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Сургут (3462)77-98-35
Тверь (4822)63-31-35
Томск (3822)98-41-53
Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Хабаровск (4212)92-98-04
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93

Киргизия (996)312-96-26-47

Казахстан (772)734-952-31

Таджикистан (992)427-82-92-69